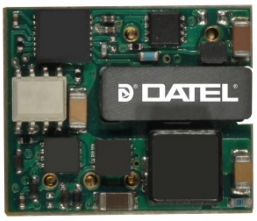
TB Series Thirty-Second Brick

Up to 36 Watt DC-DC Converter



FEATURES

- DOSA – Standard Form, Fit & Function
- Industry standard 1/32th brick footprint
- 2:1 input voltage range: 18- 36 or 36 – 75Vin
- Efficiency up to 89%
- No minimum load required
- -40 ^{0}C to +123 ^{0}C operation
- Withstands 100 V input transients
- Fixed-frequency operation
- Full protection for OTP, OCP, OVP, UVLO and auto-restart
- Remote ON/OFF - positive or negative and Remote Sense
- Output voltage trim range: ±10%
- On-board input differential LC filter
- ROHS II Directive 2011/65/EU Compliant
- Meets UL94, V-0 flammability rating
- Compliant to REACH (EC) No 1907/2006
- Designed to meet UL/CSA60950-1, TUV per IEC/EN60950-1, 2nd edition (pending)
- Designed to meet Class B conducted emissions per EN55022

PRODUCT OVERVIEW

This TB series of DC-DC converters is an open frame thirty-second brick DC-DC converter that conforms to industry standard specifications. These converters operate over the input voltage range of 18 to 36 or 36 to 75 VDC and provide tightly regulated output voltages. The high efficiency of this TB series allows operation over a wide ambient temperature range of – 40°C to +123°C with minimal derating. The output is fully isolated from the input and the converter meets Basic Insulation requirements. The standard feature set includes remote On/Off (positive or negative enable), input under-voltage lockout, output overvoltage protection, overcurrent and short circuit protection, output voltage trim, remote sense and over-temperature shutdown with hysteresis.

APPLICATIONS:

- Distributed Power Architectures
- Instrumentation
- Data and Wireless Communications
- Servers
- “Bus” Converter Applications

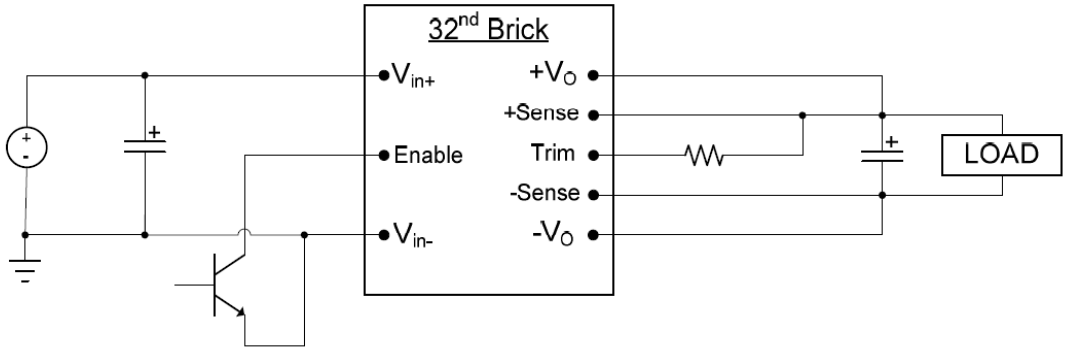
AVAILABLE OPTIONS

- Customizable Input / Output voltages
- SMT or Thru-Hole Mounting
- Higher Power
- Ultra-wide 4:1 Input
- Optional Baseplate

Contact DATEL for other series of 1/32th - Brick footprint, optimized for Cost Savings or higher performance

MODEL NUMBER	INPUT VOLTAGE	OUTPUT VOLTAGE	OUTPUT CURRENT MAX	EFFICIENCY %	LOAD REGULATION	OPTIONS
TB24S1.8-12	18 – 36 VDC	1.8 VDC	12 A	86	± 0.1 %	B, S, N, P
TB24S3.3-8	18 – 36 VDC	3.3 VDC	8 A	87	± 0.1 %	B, S, N, P
TB24S5-6	18 – 36 VDC	5 VDC	6 A	89	± 0.1 %	B, S, N, P
TB24S12-3	18 – 36 VDC	12 VDC	3 A	89	± 0.1 %	B, S, N, P
TB48S1.8-12	36 – 75 VDC	1.8 VDC	12 A	86	± 0.2 %	B, S, N, P
TB48S3.3-8	36 – 75 VDC	3.3 VDC	8 A	87	± 0.1 %	B, S, N, P
TB48S5-6	36 – 72 VDC	5 VDC	6 A	89	± 0.1 %	B, S, N, P
TB48S12-3	36 – 75 VDC	12 VDC	3 A	89	± 0.1 %	B, S, N, P

CONNECTION DIAGRAM



ABSOLUTE MAXIMUM RATINGS

Parameters	Conditions	Model	Min.	Typical	Max.	Units
Input Voltage						
Continuous	DC	$24V_{in}$ $48V_{in}$	0 0		36 75	Volts
Operating Ambient Temperature	With Derating	All	-40		+123	°C
Storage Temperature		All	-55		+125	°C

Stresses above the absolute maximum ratings can cause permanent damage to the device.

ELECTRICAL SPECIFICATIONS

Note: All specifications are typical at nominal input, full load at 25°C, Airflow=300 LFM, Vin = Nominal, Cin=33 μ F, unless otherwise noted

INPUT CHARACTERISTICS

Parameters	Conditions	Model	Min.	Typical	Max.	Units
Operating Input Voltage		24Vin $48V_{in}$ TB48S5-6	18 36 36	24 48 48	36 75 72	Volts
Input Under Voltage Lockout						
Turn-On Voltage Threshold		$24V_{in}$ $48V_{in}$	17.2 34.2	17.6 35	18 35.9	Volts
Turn-Off Voltage Threshold		$24V_{in}$ $48V_{in}$	15.8 32.4	16.2 33.2	16.6 34.1	Volts
Input Voltage Transient	100 ms	$24V_{in}$ $48V_{in}$		50 100		Volts
Maximum Input Current	100% Load, V_{in} =18V	24Vin		9000		mA
	100% Load, V_{in} =36V	48Vin			1000	
No-Load Input Current	V_{in} =Nominal input	TB24S1.8-12 TB24S3.3-8 TB24S5-6 TB24S12-3 TB48S1.8-12 TB48S3.3-8 TB48S5-6 TB48S12-3		75 75 75 40 30 40 40 40	 50 55	mA
Off Converter Input Current	Shutdown input idle current	All		2	5	mA
Short Circuit Input Current	RMS	All		20		mA
Input Voltage Ripple Rejection	120HZ			50		dB
Inrush Current (I^2t)	As per ETS300 132-2	All			0.05	A^2s
Input Reflected-Ripple Current	5Hz to 50MHz	All		15	30	mA_{PK-PK}

OUTPUT CHARACTERISTIC

Parameters	Conditions	Model	Min.	Typical	Max.	Units
Output Voltage Set Point	V_{in} =Nominal V_{in} , I_o = I_{o_max}, Tc=25°C	Vo=1.8 Vo=3.3 Vo=5.0 Vo=12	1.77 3.2505 4.925 11.82	1.8 3.3 5 12	1.827 3.3495 5.075 12.18	Volts
Output Voltage Regulation						
Line Regulation	V_{in} =High line to Low line Full Load	Vo=1.8,3.3 Others			±0.2 ±0.1	%
Load Regulation	I_o = Full Load to min. Load	Vo=1.8,3.3 Others			±0.2 ±0.1	%
Output Voltage Ripple and Noise	5Hz to 20MHz bandwidth					
Peak-to-Peak	Full Load, 20MHz bandwidth 10uF tantalum and 1uF ceramic capacitor	Vo=2.5V Vo=3.3V Vo=5V Vo=12V		50 60	100 100	mV
Operating Output Current Range		TB24S1.8-12 TB24S3.3-8 TB24S5-6 TB24S12-3 TB48S1.8-12 TB48S3.3-8 TB48S5-6 TB48S12-3	0 0 0 0 0 0 0 0		12 8 6 3 12 8 6 3	mA
Peak Short Circuit Current	10mΩ Short	TB24S1.8-12 TB24S3.3-8 TB24S5-6 TB24S12-3 TB48S1.8-12 TB48S3.3-8 TB48S5-6 TB48S12-3		20 20 15 6 20 20 15 6	20 10	A
Output DC Current-Limit Inception	Output Voltage=90% $V_{O,\ nominal}$		110	140	170	%
Maximum Output Capacitance	Full load, Resistance	TB24S1.8-12 TB24S3.3-8 TB24S5-6 TB24S12-3 TB48S1.8-12 TB48S3.3-8 TB48S5-6 TB48S12-3		4700 4700 4700 4700 4700 4700	4700 1000	µF

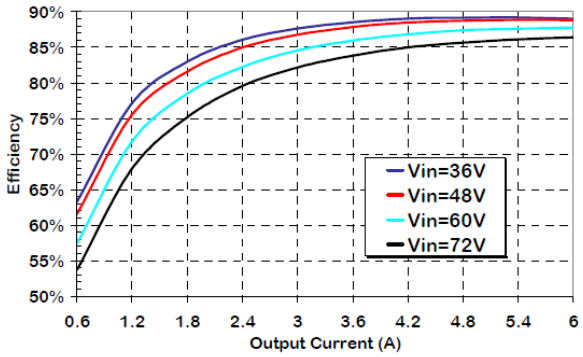
FEATURE CHARACTERISTICS

Parameter	Conditions	Model	Min	Typ	Max	Unit
Switching Frequency		TB24S1.8-12 TB24S3.3-8 TB24S5-6 TB24S12-3 TB48S1.8-12 TB48S3.3-8 TB48S5-6 TB48S12-3		TBD TBD TBD TBD TBD TBD 550 600		kHz
Output Voltage Trim Range[1]		TB48S5-6 Others	-10 -20		+10 +10	%
Remote Sense Compensation[1]		All			+10	%
Output Over-voltage Protection	Non-latching	All	120	130	140	%
Over-temperature Protection	Average PCB temp, non-latching	All		125		°C
Peak Backdrive Output Current during startup into pre-biased output	C_{OUT}=220µF, aluminum Sinking current from external voltage source equal to V_{OUT} – 0.6V and connected to the output via 1Ω resistor.	All		400	500	mA
Backdrive Output Current in OFF state	Converter disabled			0	5	mA
Enable to Output Turn-on Time	V_{OUT} = 0.9*V_{OUT_NOM}			20		ms
Power On to Output Turn-on Time	V_{OUT} = 0.9*V_{OUT_NOM}			20		
Output Enable ON/OFF Negative Enable Converter ON Converter OFF Positive Enable Converter ON Converter OFF Enable Pin Current Source/Sink	All voltages are WRT – Vin. Converter has internal pull-up of approx. 5V		 -0.5 2.4 2.4 -0.5	 0.25	 0.8 20 20 0.8 1	 VDC VDC VDC VDC mA
Output Voltage Overshoot @ startup				0	2	%Vo
Auto-Restart Period	With all protection features			100		ms
Efficiency Full Load		TB24S1.8-12 TB24S3.3-8 TB24S5-6 TB24S12-3 TB48S1.8-12 TB48S3.3-8 TB48S5-6 TB48S12-3		86 87 89 89 86 87 89 89		%

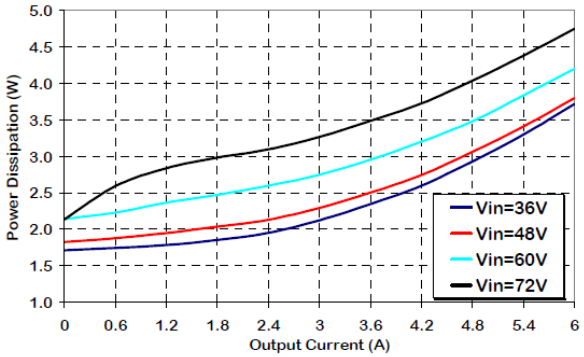
Parameter	Conditions	Models	Min	Typ.	Max	Unit
Load Change 50%-75% or 25% to 50% of Iout Max, di/dt = 0.1 A/µs	Co = 1 µF ceramic and 10 µF tantalum	All		100		mV
Settling Time to 1% of Vout		All		50		µs
Load Change 50%-75% or 25% to 50% of Iout Max, di/dt = 1.0 A/µs	Co = 1 µF ceramic and 330 µF Tantalum	All		100		mV
Settling Time to 1% of Vout		All		100		µs
Isolation Capacitance				1000		pF
Isolation Resistance			10			MΩ
Isolation Voltage – Input to Output			1500			V
RELIABILITY						
Per Telcordia SR-332, Issue 2: Method I, Case 3 (I_O=80% of I_{O_max}, T_A=40°C, airflow = 200 lfm, 90% confidence)	MTFB	TB24S1.8-12 TB24S3.3-8 TB24S5-6 TB24S12-3 TB48S1.8-12 TB48S3.3-8 TB48S5-6 TB48S12-3	TBD TBD TBD TBD TBD TBD 3,300,787 2,719,842			Hours
	FITs (failures in 10^9 hours)	TB24S1.8-12 TB24S3.3-8 TB24S5-6 TB24S12-3 TB48S1.8-12 TB48S3.3-8 TB48S5-6 TB48S12-3	TBD TBD TBD TBD TBD TBD 303 368			$/10^9$ Hours

Notes: 1) The combination of trim + remote sense cannot exceed 10% of V_{O_nom}

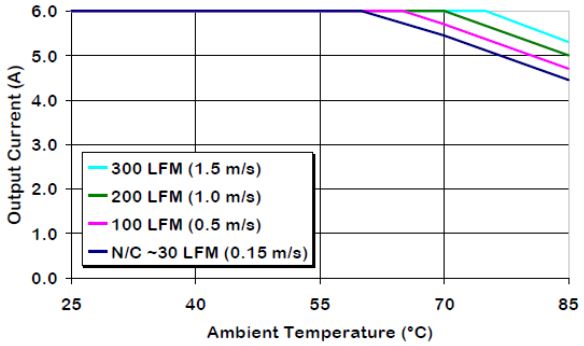
Efficiency vs. Load and Characteristic Curves



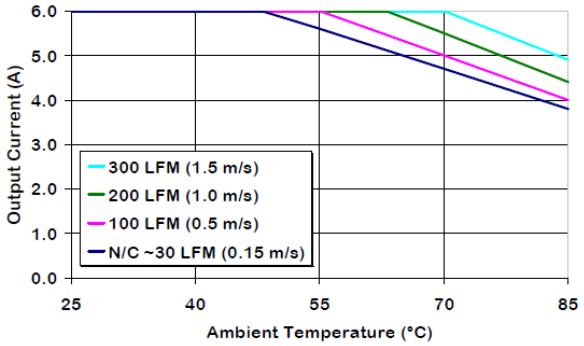
TB48S5-6 Efficiency vs Output Current, 300lfm airflow, 25°C ambient.



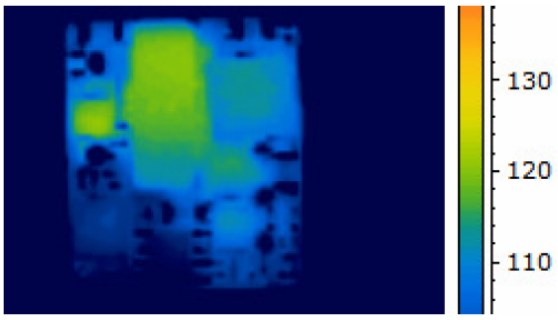
TB48S5-6 Power Dissipation vs. Load Current, 300lfm airflow, 25°C ambient.



TB48S5-6. Output Current Derating vs Ambient Temperature & Airflow (converter mounted vertically with air flowing from pin 3 to pin 1, Vin = 36-48 V)

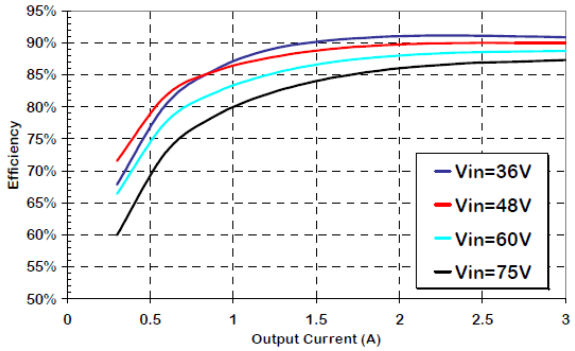


TB48S5-6 Output Current Derating vs Ambient Temperature & Airflow (converter mounted vertically with air flowing from pin 3 to pin 1, Vin = 60 V)

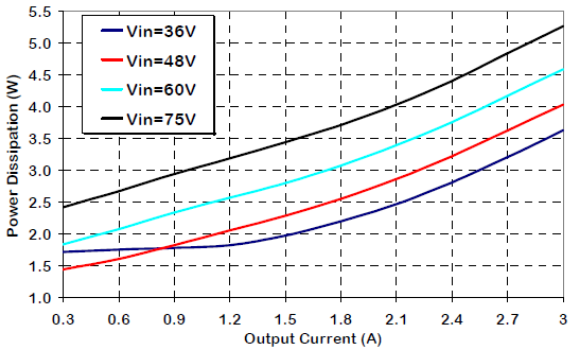


TB48S5-6 Thermal Image, 6A output, 70C Ambient, 200lfm airflow, Vin = 48V, T_{max} = 123°C

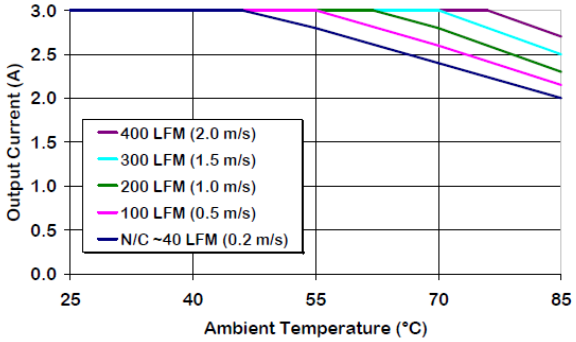
Efficiency vs. Load and Characteristic Curves



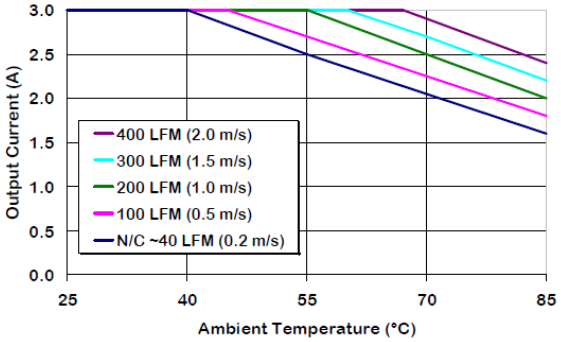
TB48S12-3 Efficiency vs Output Current, 300lfm airflow, 25°C ambient.



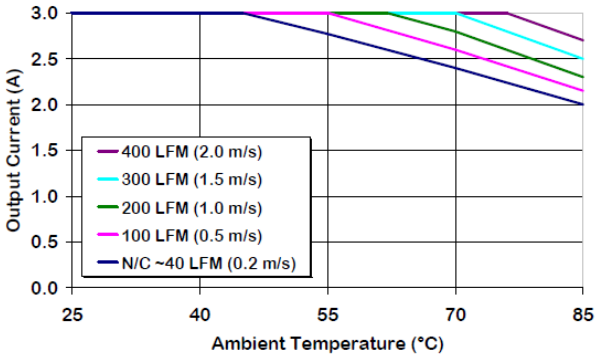
TB48S12-3 Power Dissipation vs. Load Current, 300lfm airflow, 25°C ambient.



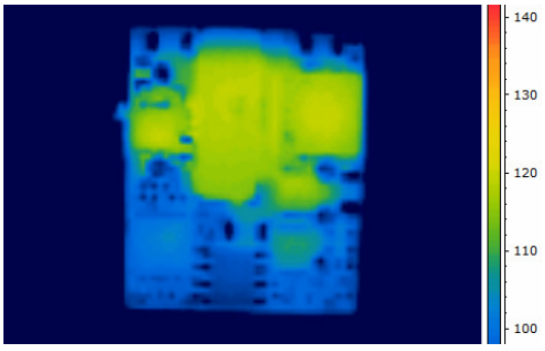
TB48S12-3 Output Current Derating vs Ambient Temperature & Airflow (converter mounted vertically with air flowing from pin 3 to pin 1, Vin = 36-48 V)



TB48S12-3 Output Current Derating vs Ambient Temperature & Airflow (converter mounted vertically with air flowing from pin 3 to pin 1, Vin = 60 V)



TB48S12-3 Output Current Derating vs Ambient Temperature & Airflow (converter mounted vertically with air flowing from Vin to Vout, Vin = 48 V)

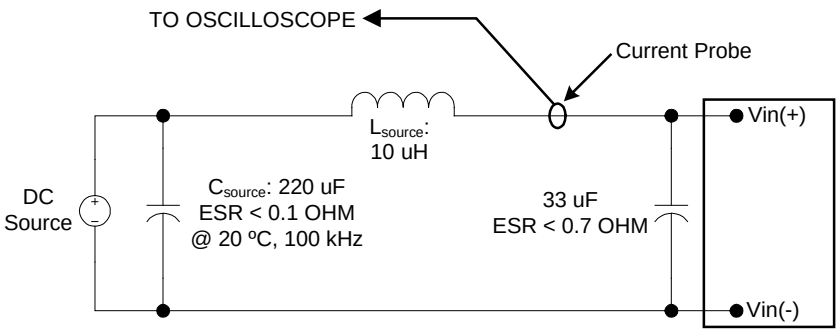


TB48S12-3 Thermal Image, 3A output, 55C Ambient, 100lfm airflow, Vin = 48V, T_{max} = 123°C

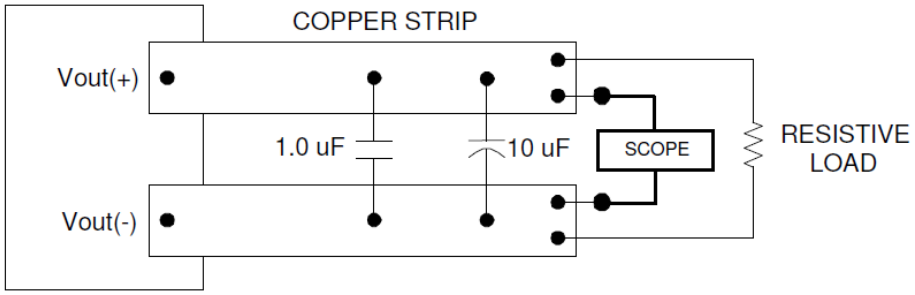
INPUT REFLECTED RIPPLE TEST SETUP:

Note: Measure input reflected-ripple current with a simulated source inductance (Ltest) of 10 uH. Capacitor Cs offsets possible source impedance.

Input Reflected-ripple Current Test Setup.



OUTPUT RIPPLE TEST SETUP:



Peak-to-Peak Output Noise Measurement Test Setup.

Note: Use a 1.0µF X7R ceramic capacitor and a 10µF @ 25V tantalum capacitor. Scope measurement should be made using a BNC socket. Position the load 3 in. [76mm] from module.

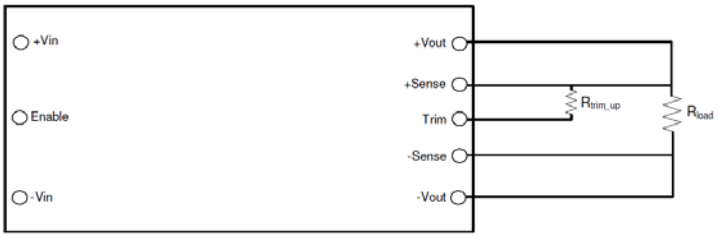
OUTPUT VOLTAGE TRIM

Output voltage adjustment is accomplished by connecting an external resistor between the Trim Pin and either the +Sense or –Sense pins.

- **TRIM UP EQUATION**:

Where Rtrim_up is the resistance value in k-ohms and Δ% is the percent change in the output voltage. E.g. to trim the output up 10%,

$$R_{trim\_up} = \left[\frac{5.1 \times Vo\_nom \times (100 + \Delta\%)}{1.225 \times \Delta\%} - \frac{510}{\Delta\%} - 10.2 \right] \times k\Omega$$

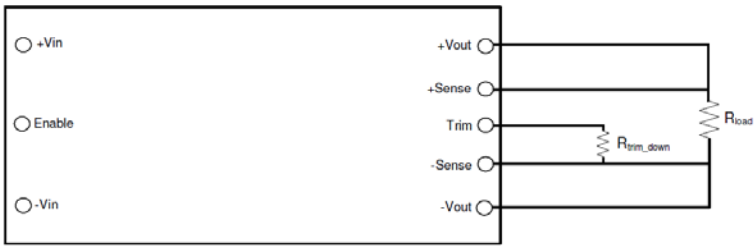


Trim UP circuit configuration

- **TRIM DOWN EQUATION:**

$$R_{trim\_down} = \left(\frac{510}{\Delta\%} - 10.2\right) \times k\Omega$$

Where **Rtrim_down** is the resistance value in k ohms and Δ% is the percent change in the output voltage.



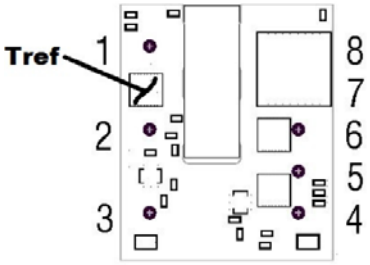
Trim DOWN circuit configuration

THERMAL DERATING

- It is preferable that the DC-DC module has an unobstructed flow of air across the unit for best thermal performance. Components taller than ~ 2mm in front of the module can deflect airflow and possibly create hotspots.

- Significant cooling is achieved through conductive flow from the modules I/O pins to the host PCB. Sufficiently large traces connecting the dc-dc converter to the source and load will help ensure thermal derating performance will meet or exceed the derating curves published in this datasheet. Solder flow-through that contacts standoff of output pins is essential for proper derating performance, especially on models with greater than 10A output current.

- If the module is expected to be operated near the load limits defined in the derating curves, insystem verification of module derating performance should be performed to ensure long-term system reliability. Peak temperatures are to be measured using infrared thermography or by gluing a fine gauge (AWG #40) thermocouple at the Tref location(s) shown below. Temperatures at the specified location(s) are not to exceed 123ºC in order to maintain converter reliability.



INPUT UNDERVOLTAGE LOCKOUT

- The converter is disabled until the input voltage has exceeded the UVLO turn-on threshold.
Once the input voltage exceeds this level (see Input Under-Voltage Lock-out in Electrical Specifications table) the module will commence soft-start. Hysteresis of 2-3 volts minimizes the likelihood of pulling the input voltage below the turn-off threshold during startup which could create an undesirable on/off cycling condition. Once started, the converter will continue to operate until the input voltage subsequently falls below the UVLO turn-off threshold.

ENABLE PIN FUNCTION

- The module has a remote enable function that allows it to be turned on or off remotely. The Enable pin is referenced to the negative input pin (-Vin) of the converter. Modules can be ordered with either negative or positive enable.

- With the negative enable option, the converter will not turn on unless the enable pin is connected to –Vin. The positive enable option allows the converter to turn on as soon as voltage sufficient to exceed the UVLO threshold of the converter has been applied to the input terminals. In this case the module is turned off by connecting the Enable pin to –Vin. On/off thresholds are shown in the Electrical Specifications table.

OUTPUT OVERVOLTAGE PROTECTION

- The module has an independent feedback loop that will disable the output of the converter if a voltage greater than about 125% of the nominal set point is detected. When this threshold is reached, the converter will shut down and remain off for the amount of time specified by the Auto-Restart Period. The converter will attempt a restart once this period of time has elapsed.

OUTPUT OVER-TEMPERATURE PROTECTION

- To provide protection under certain fault conditions, the unit is equipped with a thermal shutdown circuit. The unit will shut-down if the average PCB temperature exceeds approx. 135ºC. Keep in mind that thermal shutdown is not intended as a guarantee that the unit will survive temperatures beyond its rating. The module will automatically restart once it has cooled below the shutdown temperature minus hysteresis (typically 20°C.)

SMT VERSION LAYOUT CONSIDERATIONS (IF APPLICABLE)

- Copper traces with sufficient cross-section must be provided for all output & input pins. SMT pads tied to internal power/ground planes must have multiple vias around each SMT pad to couple expected current loads from module pins into internal traces/planes. One 0.024” (0.6mm) diameter via for each 4A of expected source or load current must be provided as close to the termination as possible, preferably in the direction of current flow from SMT pad to load. Vias must be at least 0.024” (0.6 mm) away from the SMT pad to prevent solder from flowing into the vias.

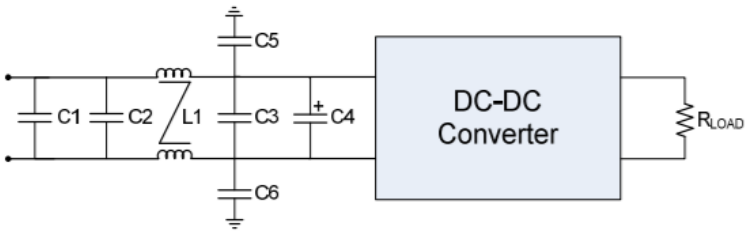
- SMT pads on the host card are to be 0.110” (2.79mm) diameter. Solder paste screen opening should be 0.105” diameter and the screen should be 0.006” (0.15 mm) thick (other thicknesses are possible; 0.006” provides a good compromise between solder volume and co-planarity compensation.)

PARALLELING CONVERTERS

- Modules may be paralleled but it is recommended that the total power draw not exceed the output power rating of a single module. External sharing controllers are recommended for reliability and to ensure equal distribution of the load to the converters. In lower current applications, ORing diodes can be used to prevent converter interactions and improve current sharing.

EMC COMPLIANCE:

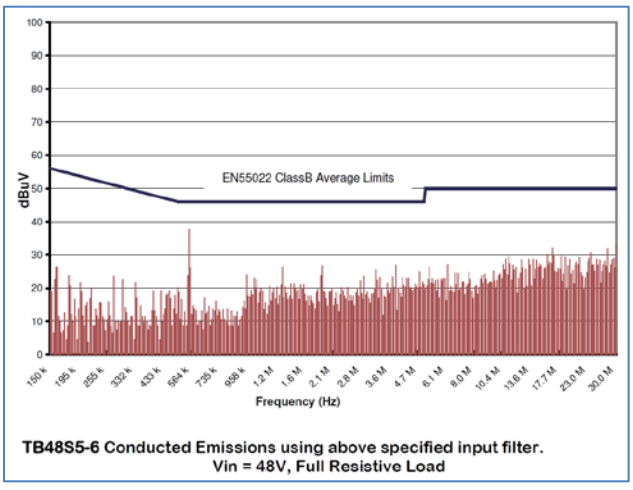
To meet Class B compliance for EN55022 (CISPR 22) or FCC part 15 sub part j, the following input filter is required:



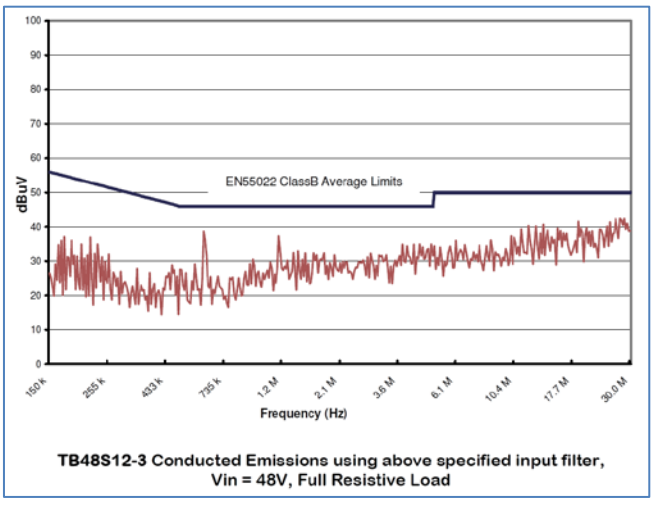
EMI Filter

Model No.	C1, C2, C3	C4	C5	C6	C7, C8, C9	L1	L2
TB24S1.8-12	TBD	TBD	TBD	TBD	Not Used	TBD	Not Used
TB24S3.3-8	TBD	TBD	TBD	TBD	Not Used	TBD	Not Used
TB24S5-6	TBD	TBD	TBD	TBD	Not Used	TBD	Not Used
TB24S12-3	TBD	TBD	TBD	TBD	Not Used	TBD	Not Used
TB48S1.8-12	TBD	TBD	TBD	TBD	Not Used	TBD	Not Used
TB48S3.3-8	TBD	TBD	TBD	TBD	Not Used	TBD	Not Used
TB48S5-6	2.2µF Ceramic	100µF Electrolytic	10 nF	10 nF	Not Used	1.32mH	Not Used
TB48S12-3	2.2µF Ceramic	100µF Electrolytic	10 nF	10 nF	Not Used	0.59mH	Not Used

Conducted Emissions using the specified input filter

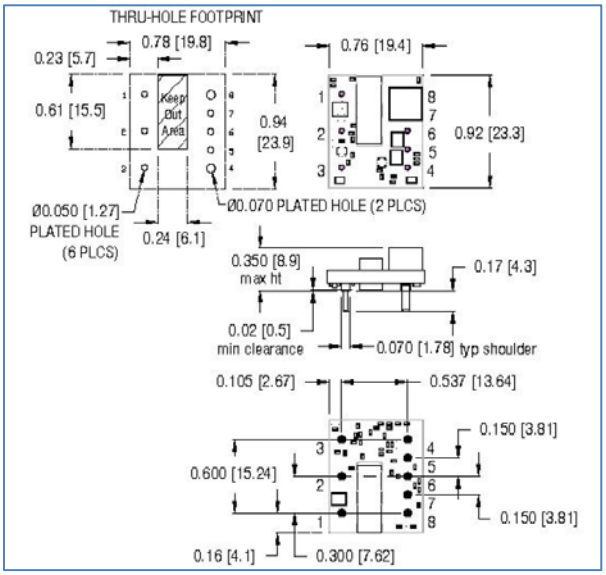


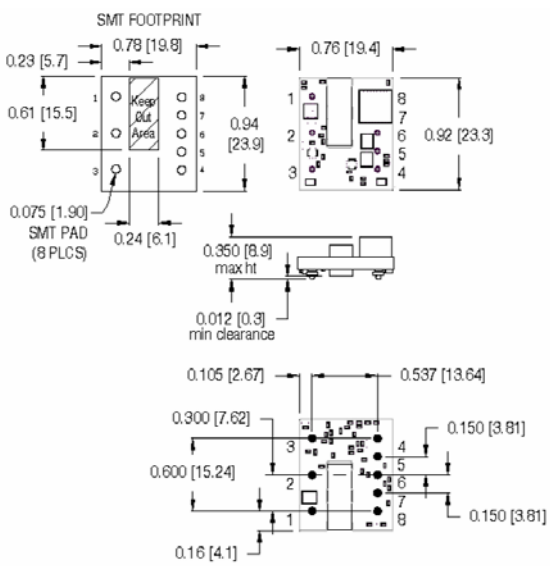
TB48S5-6 Conducted Emissions using above specified input filter.
Vin = 48V, Full Resistive Load



TB48S12-3 Conducted Emissions using above specified input filter,
Vin = 48V, Full Resistive Load

MECHANICAL SPECIFICATIONS



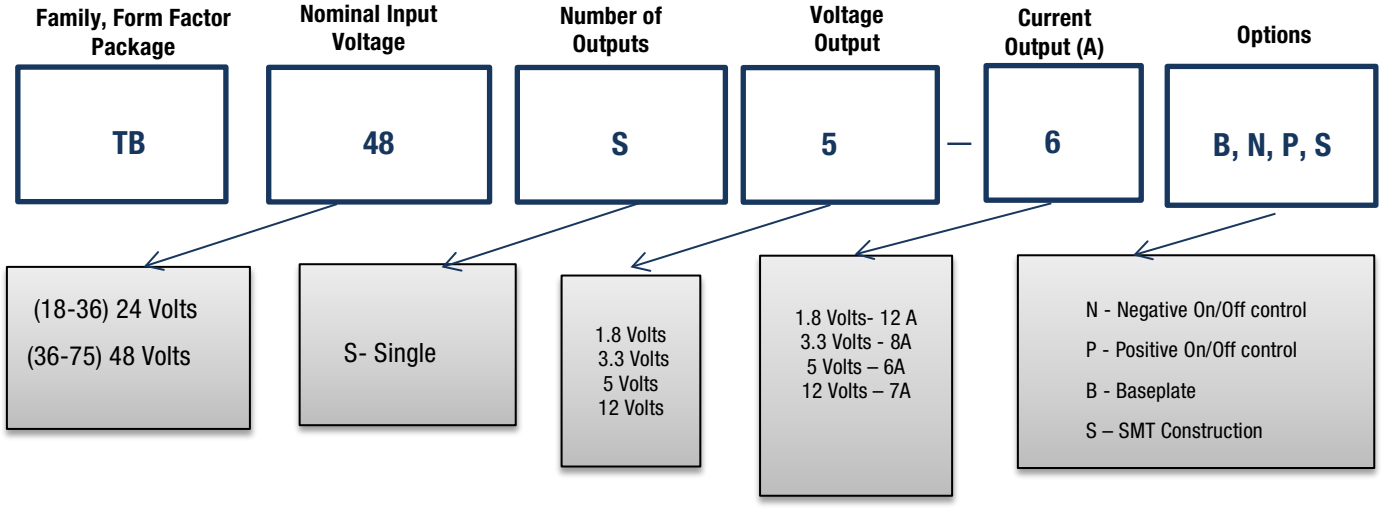


Note: All dimensions are in inches (millimeters). Tolerance: x.xx ±0.02 in. (0.5mm), x.xxx ±0.010 in. (0.25 mm) unless otherwise noted

PIN CONNECTIONS

PIN #	DESIGNATION	NOTES
1	V_{IN} (+)	1) All dimensions in inches [mm] Tolerances: .xx ± 0.02 [.x ± .5] .xxx ± 0.010 [.xx ± .25] 2) Input, on/off control and sense/trim pins are Ø 0.040" [1.02] ± 0.002" [0.05] with Ø 0.070" [1.77] standoff shoulders. 3) Output pins 4 & 8 are Ø 0.062" [1.57] ± 0.003" [0.08] with Ø 0.093" [2.36] standoff shoulders 4) All pins are gold plated with nickel under plating. 5) Weight: 5.6 g (0.2 oz.) 6) Workmanship: Meets or exceeds IPC-A-610 Class II Note: Keep Out Area – no copper traces or vias should be placed in this area.
2	On/Off	
3	V_{IN} (-)	
4	V_{OUT} (-)	
5	Sense (-)	
6	Trim	
7	Sense (+)	
8	V_{OUT} (+)	

PART NUMBER ORDERING INFORMATION



For proper part ordering, enter option suffixes in order listed in table above

DATEL is a registered Trademark of DATEL, Inc.
120 Forbes Boulevard, Suite 125, Mansfield, MA 02048 USA
ITAR and ISO 9001/2015 REGISTERED

DATEL, Inc. makes no representation that the use of its products in the circuits described herein, or the use of other technical information contained herein, will not infringe upon existing or future patent rights. The descriptions contained herein do not imply the granting of licenses to make, use, or sell equipment constructed in accordance therewith. Specifications are subject to change without notice.